

Sanding and Polishing Steps (Memory Jogger)

Remove Dirt That Can Cause Scratches

Wash surface to be buffed with soap and water.

Level Runs, Sags, Heavy Orange Peel - (If Needed)

Sand the paint surface using a DA sander and 1000 grit to 1200 grit - Do not use an interface pad when leveling with this step.

Sand Paint Surface For Buffing

1. Sand the paint surface using a DA sander, Interface pad and 1500 grit sandpaper until the surface is completely flat and level. Sand in up and down and side to side passes.
2. Sand the paint surface using a DA sander, interface pad and 3000 grit sandpaper. Sand several passes up and down and several passes side to side.
3. (Optional) Sand the paint surface using a DA sander, interface pad, and 5000 grit sandpaper. Sand several passes up and down and several passes side to side.

Buffing and Polishing if Using 3M

4. Compound the surface using the compound (#1) and white buffing pad. Several passes with medium pressure and several passes with light pressure.
5. Polish the surface using polish (#2) and black polishing pad. Several passes with medium pressure and several passes with light pressure.
6. (Optional For Dark Colors) Polish the surface using polish (#3) and blue polishing pad. Several passes with medium pressure and several passes with light pressure.

Video Tutorial www.CollisionBlast.com/BufferingVideo - Compliments of www.CollisionBlast.com